

SUGAR MANUFACTURING IN AUSTRALIA

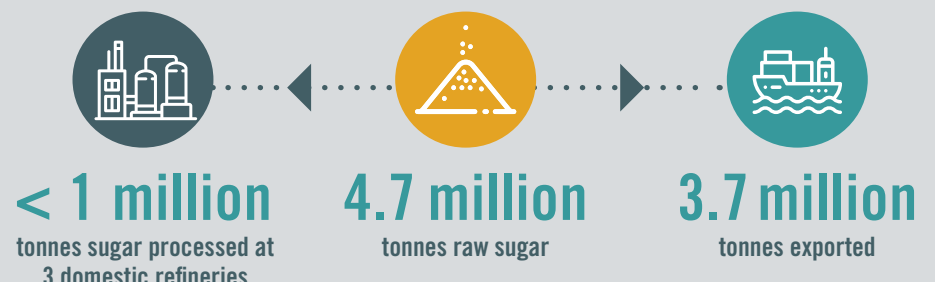
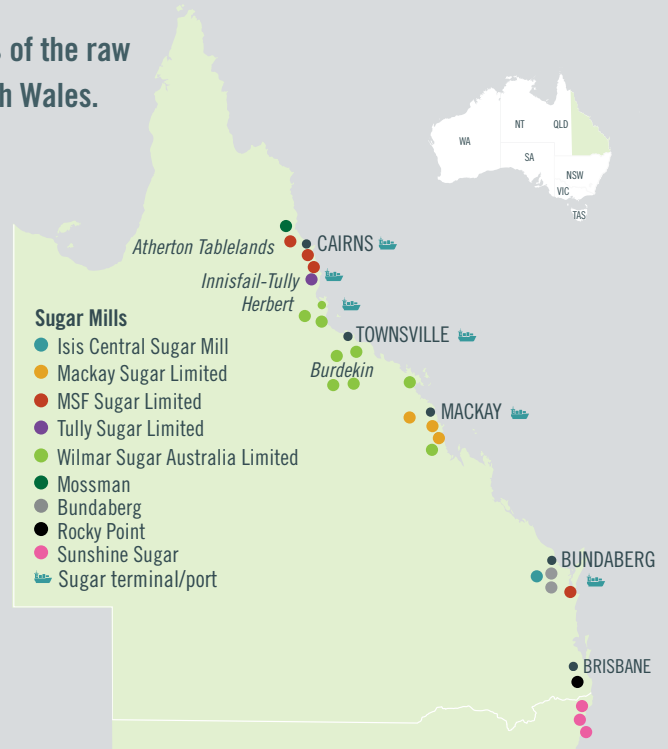
Sugar milling is one of Australia's largest rural industries. 95% of the raw sugar is produced in Queensland and 5% in northern New South Wales.

The raw sugar industry generated:

A\$1.7 billion
raw sugar export earnings

A\$4 billion
in economic contribution

23,000 jobs
in coastal regions of NSW and QLD



Co-products include

- >1 million MWh co generated electricity**
- Molasses**
- Bioethanol**

*2018 figures