

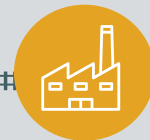
QUEENSLAND'S CANE RAIL & RAW SUGAR ON THE MOVE



4,000km
industry-owned cane rail network moves



32 million
tonnes (94% total) sugarcane to



18 sugar mills (out of 21 in QLD) using

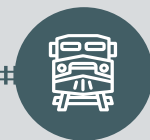
Cane trains deliver cane to mills as far south as Childers, near Bundaberg and as far north as Mossman, near Cairns.



Trains operate **24/7** from June to December



52,000 cane bins



250 diesel hydraulic locomotives pull

Longest track distance = 119km

Longest loco + bins = 1km

Loco haul capacity = 2,000 tonnes

Top speed = 40 km/hour



>A\$2 billion
estimated network replacement cost



Significant investment is made by mills into rail maintenance each year



25,000 trucks per day replaced on QLD highways by cane rail



>3.8 million
tonnes raw sugar is exported from ports at Bundaberg, Cairns, Lucinda, Mourilyan, Mackay and Townsville each year



Up to **2.5 million** tonnes raw sugar is stored at any one time



6 port terminals store raw sugar delivered from the mill by truck or train