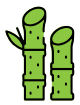


Raw Sugar Manufacturing in Australia

Sugar production is one of Australia's largest rural industries. 95% of the raw sugar is produced in Queensland and 5% in northern New South Wales.

2021 AT A GLANCE



31m

tonnes of sugarcane



\$2b

exports from 3.3m tonnes



20k+

jobs in coastal QLD, NSW and Brisbane



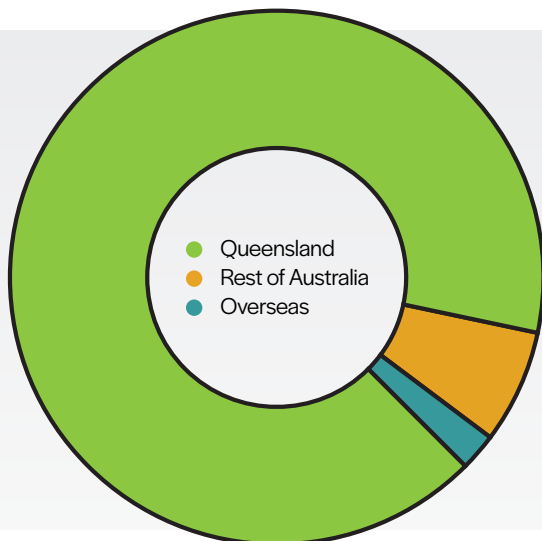
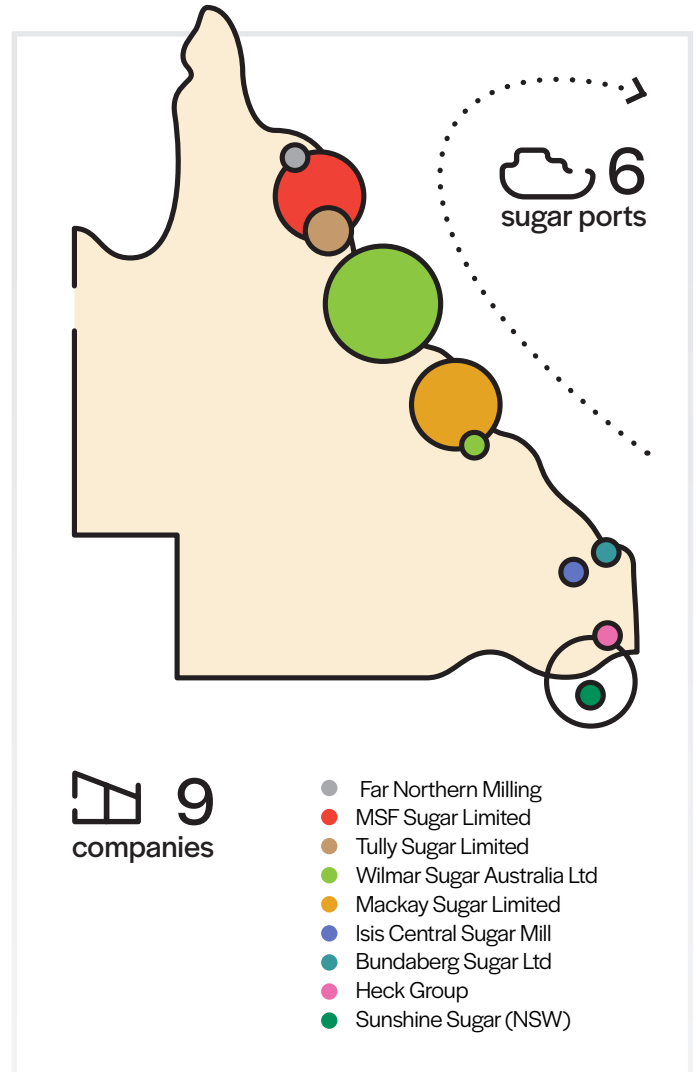
1m

MWh's of renewable energy



65m

litres of bio-ethanol production



\$2.5b

QLD mill spend in 2020/21

91% (\$2.3b) of expenditure by QLD mills was in QLD. These mills purchased goods and services from around 8,000 different cane and non-cane suppliers.