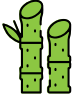




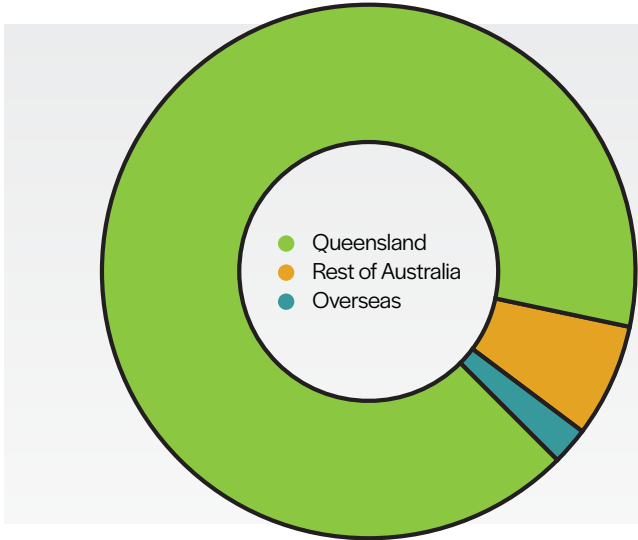
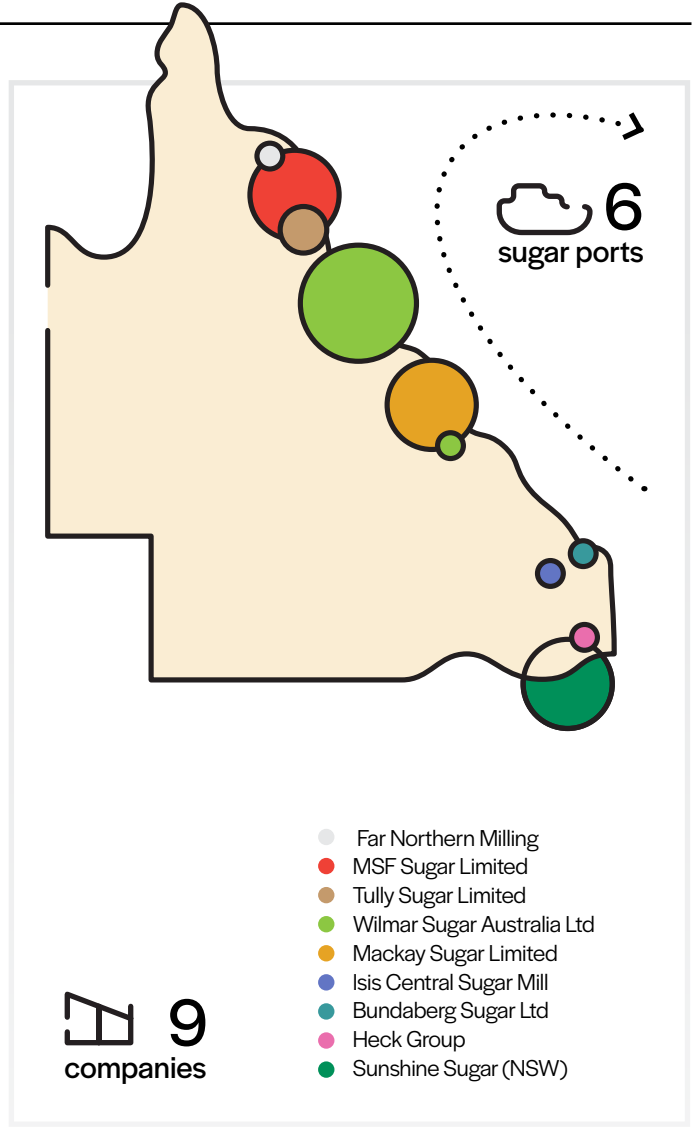


Raw Sugar Manufacturing in Australia

Sugar milling is one of Australia's largest rural industries. 95% of the raw sugar is produced in Queensland and 5% in northern New South Wales.

2021 AT A GLANCE

-  **31m** tonnes of sugarcane
-  **\$2b** exports from 3.3m tonnes of raw sugar
-  **20k+** jobs in coastal QLD, NSW and Brisbane
-  **1m** MWh's of renewable energy
-  **65m** litres of bio-ethanol production



\$2.5b

 QLD mill spend in 2020/21

91% (\$2.3b) of expenditure by QLD mills was in QLD. These mills purchased goods and services from around 8,000 different cane and non-cane suppliers*

*the resources sector is around 85% QLD spend but hard to prove the significantly higher statement and **7554** consists of **4404** non-cane suppliers and **3150** cane suppliers